

# GUTTER-TUFF®

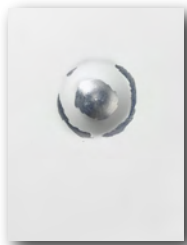
The Next Generation in Gutter Coil



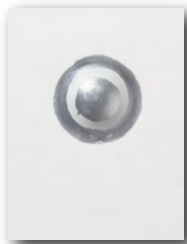
ALSCO® GUTTER-TUFF® is the first coating system exclusively formulated to meet the unique and rigorous demands of field-formed continuous gutter applications. Today's gutter coatings have been designed for forming inside factories, but ALSCO GUTTER-TUFF is the first to be formulated specifically for on-site forming of gutters.

SEE FOR YOURSELF HOW MUCH BETTER GUTTER-TUFF IS...

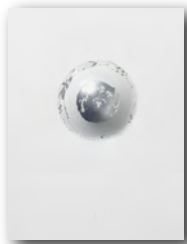
In a carefully controlled laboratory test that simulates the most rigorous conditions under which field-formed gutters are formed, GUTTER-TUFF beat the most widely used gutter coatings, hands down...



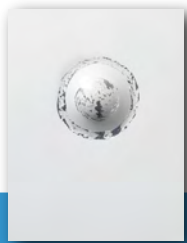
Competitor A  
Two-Coat Acrylic



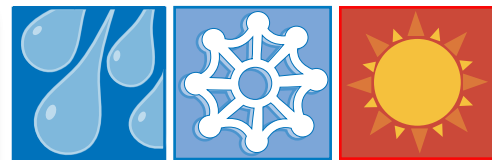
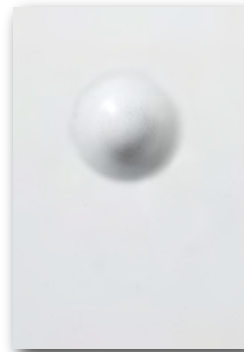
Competitor B  
Two-Coat Acrylic



Competitor C  
One-Coat Polyester



Competitor D  
One-Coat Polyester



ALSCO®  
**GUTTER-TUFF**

## FEATURES AND BENEFITS:

- SUPERIOR PAINT ADHESION--More resistant to peeling than any paint currently available for residential gutters
- Formulated for superior performance in all climates and weather conditions
- More forgiving in roll-formers that are mis-adjusted
- More resistant to scuffing, metal marking and abrasion
- Get superior results every time with GUTTER-TUFF
- GUTTER-TUFF is available in the most popular designer colors
- Full 20-Year Limited Warranty

\*For best results follow manufacturer's adjustment specifications

**ALSCO®**  
Building Products Since 1947

*The Perfect Trim™ for a Beautiful Home!*

# GUTTER-TUFF®

The Next Generation in Gutter Coil



## ALSCO Aluminum Rain Gutter Coil Specifications

- Material**
- A. ALSCO gutter coil shall be made from ALSCO aluminum sheet, a 3105-type alloy aluminum sheet with a minimum tensile strength of 24,000 psi.
  - B. ALSCO Rain Carrying System products are designed for use in residential and light commercial applications.
  - C. ALSCO gutter coil shall be made available in two thickness: nominal 0.027\* inches and nominal 0.032\* inches. The coil is available in widths that can be used to produce both 5-inch and 6-inch K-style gutter on all popular forming equipment.
  - D. Prior to factory painting, the metal shall receive a special cleaning process to assure maximum paint adhesion. The inside of all gutters, downspouts and elbows shall be coated with a special corrosion-inhibiting pretreatment and a protective polyester coating . The exteriors will be coated in a two-phase operation that includes a corrosion-inhibiting pretreatment and ALSCO'S exclusive Gutter-Tuff® coating system, designed specifically for on-site forming of seamless gutters.
  - E. All accessories used with ALSCO Rain Carrying System products shall be ALSCO accessories designed for use with ALSCO materials and shall have the same finish/coating to ensure that the warranty covering the Rain Carrying products and accessories is applicable to both.

## Certificate of Conformance

ALSCO gutters, downspouts and accessories shall meet or exceed the following specifications:

- A. AAMA Specification 1405.1 for Aluminum Gutters and Downspouts.
- B. FHA Minimum Property Standard 4900.1 for One and Two Family Dwellings.
- C. FHA Minimum Property Standard 4910.1 for Multi-Family Dwellings.

## Customer Service:

Phone: 800.521.2930

Fax: 800.348.2629

\*The standard wall thickness tolerance for products made from painted aluminum sheet material shall be +0.000", -0.003".

### Aleris Rolled Products, Inc.

1 Reynolds Road  
Ashville, Ohio 43103 - 0197  
[www.alscometals.com](http://www.alscometals.com)



**MADE IN USA**

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